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NOTE:
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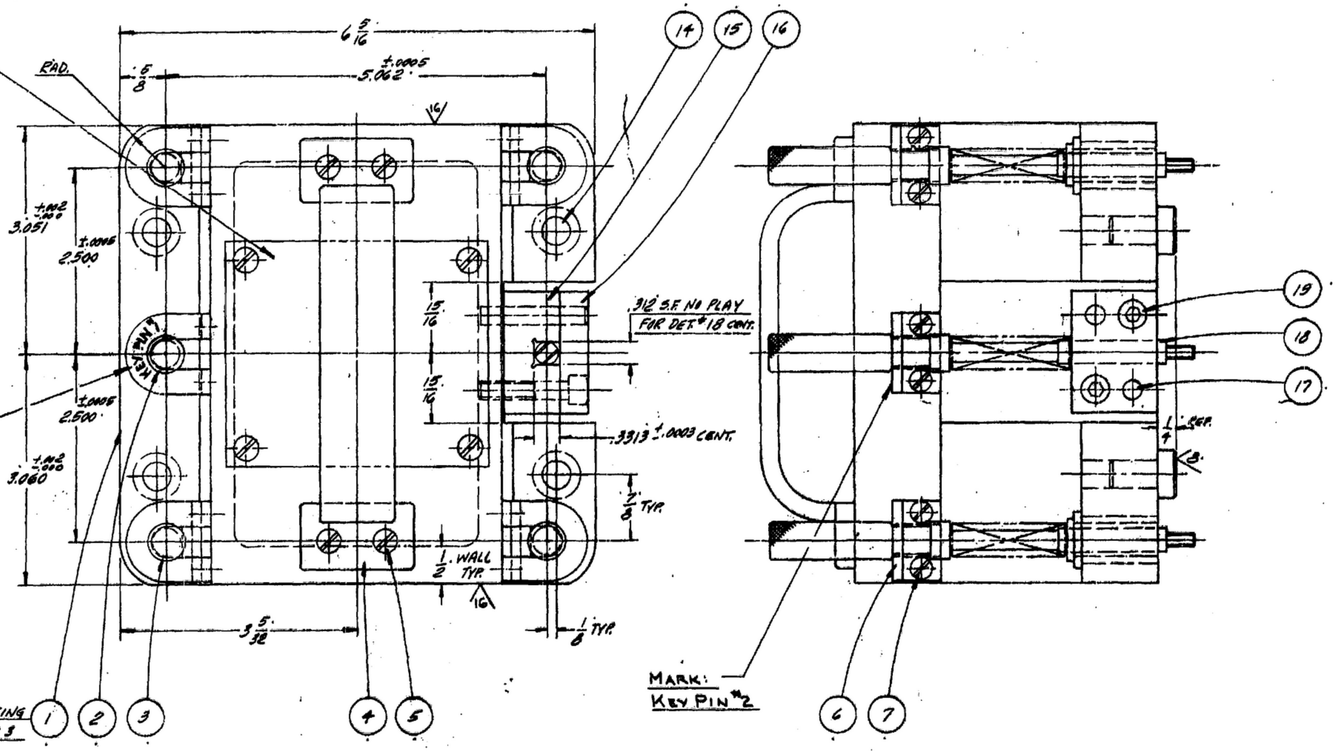
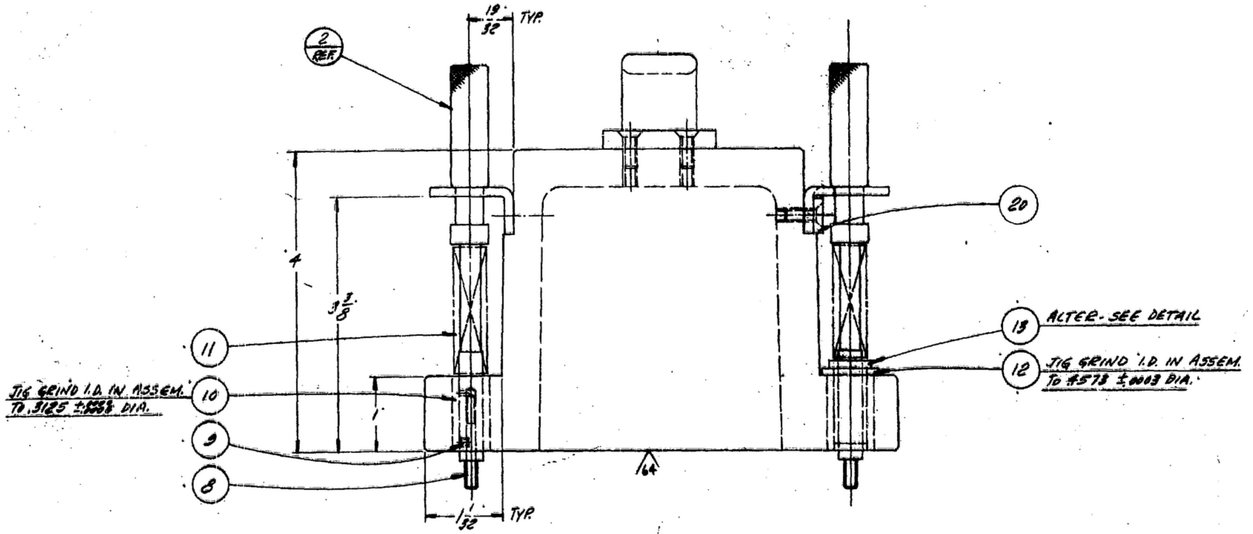
REVISIONS ORIGIN: "UE A 13-10-58			
SYM	DESCRIPTION	DATE	APPROVAL

ENGRAVE:
R-390A/URR
RECEIVER
FRAME ASSY.
CHECK LOC. OF 6 MTG. HOLES & VOLUME FOR POWER SUPPLY SUB-CHASSIS
SIG. C. INSP.
57326
(MFR'S NAME OR SYMBOL)



NOTES:
1. SUPPLIED BY THE STANLEY WORKS NEW BRITAIN, CONN. OR EQUAL
2. SUPPLIED BY H.E. MORSE CO. 455 DOUGLAS AVE. HOLLAND, MICH. OR EQUAL
3. SUPPLIED BY ACME INDUSTRIAL CO. 200 N. LAFLIN ST. CHICAGO 7, ILL. OR EQUAL
4. SUPPLIED BY WEST POINT MANUFACTURING CO. 26938 W. SEVEN MILE · DETROIT 19, MICH. OR EQUAL
5. THIS GAGE WILL CHECK SM-D-248788
6. A PROTECTIVE FINISH PER SPEC. MIL-G-10944 (ORD) SHALL BE APPLIED TO NON-FUNCTIONING, NON-GAGING & NON-LOCATING SURFACES TO PREVENT CORROSION. BLACK OR GRAY COLORS ARE PREFERRED.



NO	QTY	PART NO	NEXT ASSY	MATERIAL	MATL SPEC	NOTES
20	8		28	BRACKET 1/8 x 3/4 APP. x 1 1/16	AL. ALLOY	
19	2		19	1/4-20 x 1 1/4 · SOC. HD. SCR.		
18	1		18	PIN 1/2 DIA. x 5 1/4		
17	2		17	1/4 DIA. x 1 1/2 · DOWEL		
16	1		16	PLATE 3/4 x 1 1/8 x 1 3/8		
15	1		15	BLOCK 3/4 x 1 1/8 x 1 3/8	STEEL	
14	4		14	WASP-NO REST BUTTON #7060A		4
13	4		13	SCREW 8-32 x 3/16 FIL. HD. SOC. SET (CUP POINT)		3
12	4		12	SCREW 8-32 x 3/16 FIL. HD. SOC. SET (CUP POINT)		3
11	6		11	SPRING TO SUIT	WIRE	QQ-W-474
10	1		10	SCREW 8-32 x 3/16 FIL. HD. SOC. SET (CUP POINT)		3
9	6		9	#4-40 x 3/32 SOC. SET SCR. (CUP POINT)	STEEL	
8	6				AGE	2
7	12				SCR.	
6	6				3/4 WIDE	AL. ALLOY
5	4				SCR.	
4	1				RE	1
3	4					STEEL
2	1					
1	1	SM-D-57326				AL. ALLOY

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON FRACTIONS ± 1/32 DECIMALS ANGLES

NEXT ASSY: SC-M-51892 USED ON
APPLICATION

CHECKED CHART ON DATE* 08719-PH-55-93
SIGNAL CORPS
REVIEWED PME
APPROVED PME
DATE 19-10-58

VOLUME GAGE
FOR MAIN FRAME FOR 6 HOLES FOR POWER SUPPLY SUB CHASSIS

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-D-57326
SHEET 1 OF 2

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE & ... ANY, AND DATE

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NOTE:
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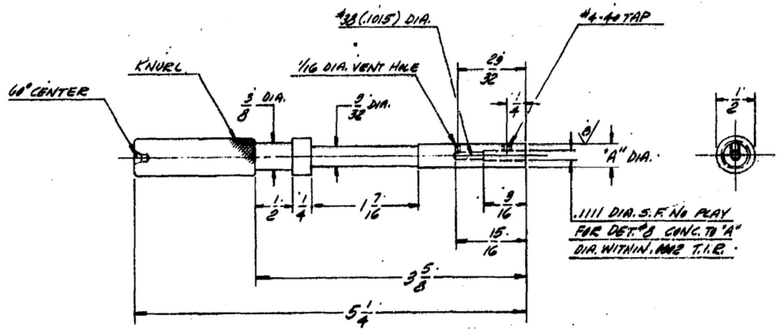
REVISIONS ORIGINAL ISSUE A 19-10-55			
SYM	DESCRIPTION	DATE	APPROVAL

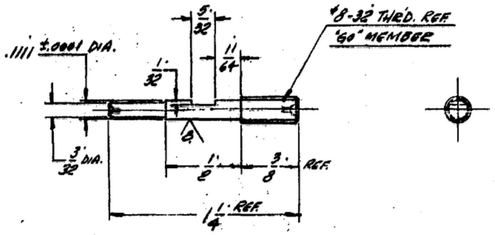


PIN

(2) 1 REQ. STEEL-FS-A2 PER SPEC. QQ-S-00778
ROCK. "C" 62 MIN. "A" = .3125 DIA. S.F. IN DET. #10

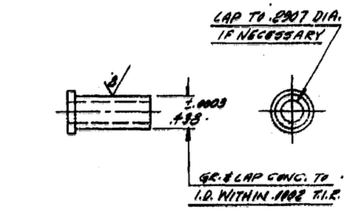
(3) 4 REQ. STEEL-FS-A2 PER SPEC. QQ-S-00778
ROCK. "C" 62 MIN. "A" = .2807 DIA. S.F. IN DET. #13

(18) 1 REQ. STEEL-FS-A2 PER SPEC. QQ-S-00778
ROCK. "C" 62 MIN. "A" = .312 ±.003 DIA.



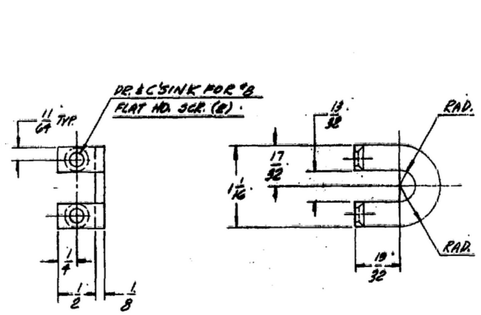
THREAD PLUG

(8) 6 REQ. PURCH. (ALTER AS SHOWN)
SCALE 2=1



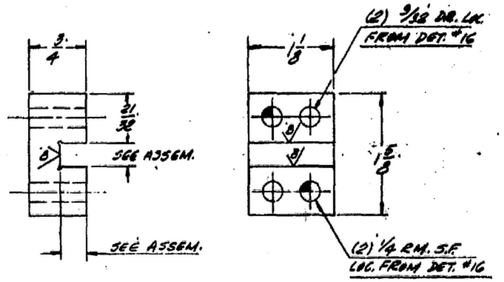
DRILL BUSHING

(13) 4 REQ. PURCH. (ALTER AS SHOWN)



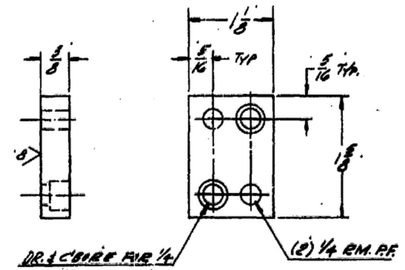
BRACKET

(6) 6 REQ. ALUMINUM ALLOY (52-SH-34) PER SPEC. QQ-A-318 TEMPER O



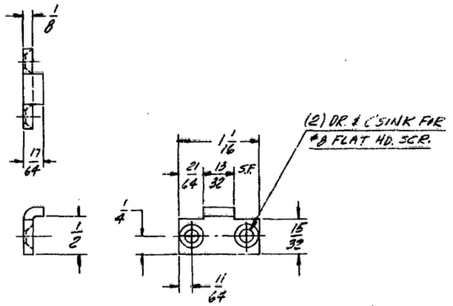
BLOCK

(15) 1 REQ. STEEL-FS-A2 PER SPEC. QQ-S-00778 ROCK. "C" 62 MIN.



PLATE

(16) 1 REQ. STEEL-FS-A2 PER SPEC. QQ-S-00778 ROCK. "C" 62 MIN.



BRACKET

(20) 5 REQ. ALUMINUM ALLOY (52-SH-34) PER SPEC. QQ-A-318 TEMPER O

ZONE	PART NO.	DESCRIPTION	MATL	MATL SPEC

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ± 1/32 DECIMALS ANGLES	ORDER # 08719-PH-55-93	VOLUME GAGE FOR MAIN FRAME FOR 6 HOLES FOR POWER SUPPLY SUB CHASSIS
	SIGNAL CORPS	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
	REVIEWED PME	
SC-DL-57592	APPROVED PME	SM-D-57326 SHEET 2 OF 2
NEXT ASSY / USED ON	DATE 19-10-55	SCALE FULL
APPLICATION		

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE.